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INSTALLATION INSTRUCTIONS FOR PN: 82876 HOWE HYDRAULIC THROW-OUT BEARING FOR STOCK CLUTCHES W/ T-5 TRANSMISSIONS

Part Number 82876 includes:

1 - 3374 bleeder 1 - 3380 1/8" pipe to #4 fitting 1 - 82873 shim kit
1 - 82874 5/16" -18 stud 1 - 82875 3/8" -16 stud

Accessories:

8289 - remote bleeder kit 8290 - hydraulic coupler 82871 - replacement o-ring kit

WARNING!

- Use this throw-out bearing with a stock clutch only, a racing clutch will cause damage.
- Free play or an oversized master cylinder will cause the unit to over extend and blow apart! The 82876 is designed to work with a 3/4" master cylinder!
- Never use petroleum or mineral base fluids; only DOT 3 or equivalent non-silicone brake fluid.

1. Facing the transmission, replace the bearing retainer bolt in the 7 o'clock position with a 5/16" or 3/8" stud.
2. Install the throw-out bearing over the bearing retainer shaft placing the slotted ear of the throw-out bearing over the stud. The inlet and outlet hole should be facing the clutch fork hole in the bell housing.
3. Using pipe sealant or Teflon tape, install the bleeder in the top hole and the 1/8" pipe to #4 fitting in the bottom hole.
4. Assemble your flywheel and clutch on the crank and bolt on the bell housing.
5. Measure the distance from the bell-housing surface to the clutch fingers and write it down. Now measure from the face of the transmission to the front of the bearing. Install the necessary amount of the supplied shims until the two dimensions are equal. Each shim is .045" thick.
6. Attach a #4 flexible line to the inlet fitting.
7. Install the transmission and throw-out bearing assembly. If done properly, there should be zero clearance or slight pre-load between the bearing and the clutch fingers.
8. Bleed the system thoroughly, making sure that if there is a high spot between the bearing and master cylinder that the air is bled from the high spot.
9. Howe 82876 throw-out bearings are known to fit many models of the T-5 transmission (**does not fit Ford** T-5 transmissions). The Howe bearing specifically will not work with a RAM coupler. The Howe bearing will work with all OEM and OEM replacement clutches. The throw-out bearing may fit other transmissions if there is adequate room between the transmission and the clutch. The throw-out bearing must also fit over the diameter of the transmission bearing retainer shaft. Refer to the critical dimensions in the drawing below.

